

# LUMIRROR® GA66

## **Applications**

- · Gamma Sterilization
- Medical packaging

Core Layer

# MONO LAYER PET FILM FOR MEDICAL APPLICATIONS

## Summary

GA66 is a plain transparent polyester film designed for gamma sterilization and medical packaging.

Lumirror GA66



### ✓ Technical Data \*\*

PROPERTIES		METHOD	UNITS	TYPICAL VALUES			
Thickness		-	micron	12.2	19.1	23.4	50.8
Nominal Yield		-	m2/kg	58.5	37.4	30.5	14.1
F-5	MD	ASTM D882	Mpa <b>–</b>	104	106	103	105
	TD			96	94	97	97
Tensile Strength at Break	MD	ASTM D882	Mpa <b>-</b>	244	243	212	179
	TD			236	226	242	209
Elongation at Break	MD	ASTM D882	% -	130	130	160	180
	TD			120	140	130	130
Heat Shrinkage (150°C for 30 minutes)	MD	ASTM D1204	% -	1.6	1.5	1.4	1.3
	TD			0.3	0.2	0.2	0.2
Coefficient of Friction	A-side vs. B-side	ASTM D1894	$\mu_{\text{S}}$	0.4	0.4	0.4	0.4
			$\mu_{D}$	0.3	0.3	0.3	0.3
MVTR - 38 °C, 90% RH	_	ASTM F1249	g/m²/day	45.0	29.5	21.7	10.1
O <sub>2</sub> Barrier - 23 °C, 0% RH	_	ASTM D3985	cc/m²/day	124.0	77.5	62.0	27.9

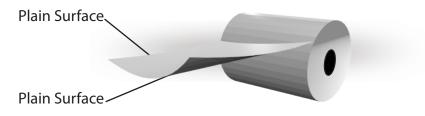
#### Key Features

- · Excellent tensile and elongation properties after gamma irradiation sterilization
- · Good machinability due to surface roughness properties
- Excellent dimensional stability at higher temperatures
- Complies with US FDA 21 CFR 177.1630 requirements for food packaging applications
- Drug Master File listed #17749

#### Similar Products

- GA10
- GA25

### Winding Direction



#### \* These values do not constitute specific binding specifications

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