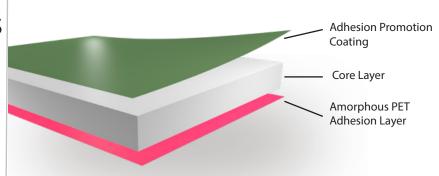


LUMIRROR® PA11

Applications

- Printing
- Laminating



TWO LAYER COATED PET FILM, BOTH SIDES HAVE ADHESION PROMOTION

Summary

PA11 is a plain transparent asymmetrical polyester film with both sides modified to improve printing and laminating adhesion in packaging and other applications.

Lumirror PA



🖊 Technical Data ⊁

PROPERTIES		METHOD	UNITS	TYPICAL VALUES
Thickness		-	micron	12.2
Nominal Yield		-	m2/kg	58.5
F-5	MD	ASTM D882	Мра	103
	TD			98
Tensile Strength at Break	MD	ASTM D882	Мра	257
	TD			245
Young's Modulus	MD	ASTM D882	Мра —	4,864
	TD			5,198
Elongation at Break	MD	ASTM D882	%	120
	TD			120
Heat Shrinkage (150°C for 30 minutes)	MD	- ASTM D1204	%	2.0
	TD			0.7
Coefficient of Friction	A-side vs. B-side A	ASTM D1894	μ_{S}	0.5
	A-side vs. b-side	A-Side vs. D-side ASTIVID1094	μ_{D}	0.5
Haze (1 sheet)		ASTM 1003	%	3.9
MVTR - 38 °C, 90% RH		ASTM F1249	g/m2/day	45.0
O ₂ Barrier - 23 °C, 0% RH	_	ASTM D3985	cc/m2/day	124.0

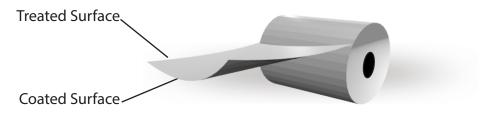
Key Features

- **Excellent mechanical properties**
- Good machinability due to surface roughness properties
- Improved adhesion of inks, adhesives, cohesives and polyethylene on both surfaces
- Excellent dimensional stability at higher temperatures
- Complies with US FDA 21 CFR 177.1630 requirements for food packaging applications
- The coated side is not intended to contact food with the exception of the conditions listed under 21 CFR 175.105 (a)(2)(i) and (ii).

Similar Products

- PA10
- **PA30**
- PA₂₆

Winding Direction



* These values do not constitute specific binding specifications

DISCLAIMER: This information is believed to be correct as of the date of issue. Toray Plastics (America), Inc. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE AND TAKES NO RESPONSIBILITY REGARDING THE SUITABILITY OF THIS INFORMATION FOR THE USER'S INTENDED PURPOSES OR FOR THE CONSEQUENCE OF ITS USE. User is responsible for determining whether the Toray Plastics (America), Inc. product is fit for a particular purpose and suitable for user's method or use of application. Given the variety of factors that can affect the use and application of Toray Plastics (America), Inc. products, which are uniquely within the user's knowledge and control, it is essential that the user make its own tests to determine the safety and suitability of each Toray Plastics (America), Inc. product or product combination for its own purpose.

Lumirror® is a registered trademark of Toray Industries, Inc. for its range of Polyester Films based on Polyethylene Terephthlate (PET).