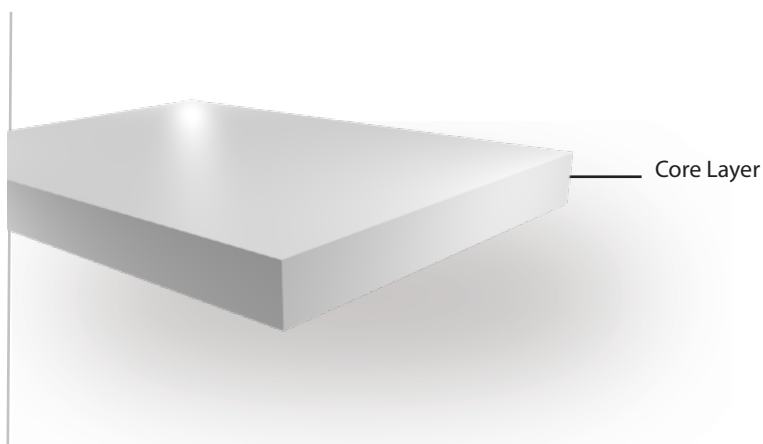


LUMIRROR[®] PA66

Applications

- Packaging



Lumirror PA66

MONO LAYER PET FILM FOR PACKAGING APPLICATIONS

Summary

PA66 is a plain transparent polyester film designed for packaging applications.

Technical Data *

PROPERTIES		METHOD	UNITS	TYPICAL VALUES			
Thickness		-	0.0001"	48	75	92	200
Nominal Yield		-	in ² /lb	41,200	26,400	21,500	9,900
F-5	MD	ASTM D882	lb/in ²	15,100	15,400	14,900	15,200
	TD			13,900	13,700	14,100	14,100
Tensile Strength at Break	MD	ASTM D882	lb/in ²	35,400	35,300	30,700	26,000
	TD			34,300	32,700	35,100	30,300
Elongation at Break	MD	ASTM D882	%	130	130	160	180
	TD			120	140	130	130
Heat Shrinkage (150°C for 30 minutes)	MD	ASTM D1204	%	1.6	1.5	1.4	1.3
	TD			0.3	0.2	0.2	0.2
Coefficient of Friction	A-side vs. B-side	ASTM D1894	μ _s	0.4	0.4	0.4	0.4
			μ _D	0.3	0.3	0.3	0.3
MVTR - 100 °F, 90% RH		ASTM F1249	g/100in ² /day	2.9	1.9	1.4	0.7
O ₂ Barrier - 73 °F, 0% RH		ASTM D3985	cc/100in ² /day	8.0	5.0	4.0	1.8

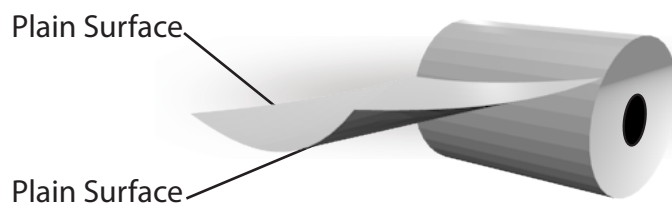
Key Features

- Excellent mechanical properties
- Good machinability due to surface roughness properties
- Excellent dimensional stability at higher temperatures
- Complies with US FDA 21 CFR 177.1630 requirements for food packaging applications
- Drug Master File listed #17749

Similar Products

- PA10

Winding Direction



* These values do not constitute specific binding specifications

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