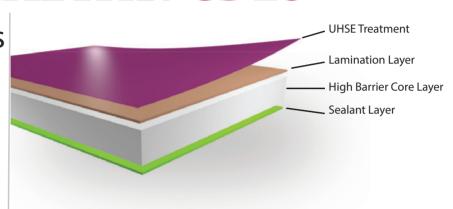
TORAYFAN CBLS

Applications

- Confections
- Snacks
- Bakery
- · Pet Food
- Ag/Chem
- Medical



orayfan CBL

ONE SIDE TREATED, ONE HEAT SEALABLE TRANSPARENT BOPP FILM

Summary

One side treated, one side heat sealable Bi-Axially Oriented Polypropylene film with excellent moisture barrier. Designed as the inside sealant web for clear applications requiring moisture barrier and a low seal initiation temperature. Can also be used as an unsupported web that can be surface printed.

Toray Plastics (America), Inc. 50 Belver Avenue North Kingstown, RI 02852 1.800.453.6866



Product Data Sheet

Technical Data *

PROPERTIES		METHOD	UNITS	TYPICAL VALUES
Thickness			0.00001"	90
Nominal Yield			in²/lb	33,800
Tensile Strength at Break	MD	ASTM D882	lb/in²	21,500
	TD			45,500
Young's Modulus	MD	ASTM D882	lb/in²	350,000
	TD			600,000
Elongation at Break	MD	ASTM D882	%	200
	TD			60
Heat Shrinkage (284°F for 15 minutes)	MD	ASTM D1204	%	8
	TD			5
COF (Sealant Side)		ASTM D1894	μ_{s}	0.7
			$\mu_{\scriptscriptstyle D}$	0.52
COF (Treated Side)		ASTM D1894	μ_{s}	0.35
COF (Treated Side)			$\mu_{\scriptscriptstyle D}$	0.3
Wetting Tension (Treated Side)		ASTM D2578	dyne/cm	41
Haze (1 sheet)		ASTM 1003	%	2.5
Heat Seal Strength @ 250°F		1	g/in	700
SIT (>200g/in)	·	1	°F	185
MVTR - 100 °F, 90% RH		ASTM F1249	g/100in²/day	0.19

¹ Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon coated. LOWER: rubber with glass cloth, unheated

The product described is covered by one or more of the following patents or patents pending: US 6844078, EP 1474289.

Key Features

- Low SIT = 185°F
- Alternative to PVdC coated OPP
- Wide heat seal range in lap/fin/crimp seals

Similar Products

- CBS
- CBC
- CBLH

- Improved oil resistance
- Increased puncture resistance and stiffness

Typical Structures

- F61W/ink/PE or ADH/CBLS
 PET/PE or ADH/CBLS
- CBC/ink/PE or ADH/CBLS Ink/CBLS for enhanced MVTR

Winding Direction



* These values do not constitute specific binding specifications

DISCLAIMER: This information is believed to be correct as of the date of issue. Toray Plastics (America), Inc. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE AND TAKES NO RESPONSIBILITY REGARDING THE SUITABILITY OF THIS INFORMATION FOR THE USER'S INTENDED PURPOSES OR FOR THE CONSEQUENCE OF ITS USE. User is responsible for determining whether the Toray Plastics (America), Inc. product is fit for a particular purpose and suitable for user's method or use of application. Given the variety of factors that can affect the use and application of Toray Plastics (America), Inc. products, which are uniquely within the user's knowledge and control, it is essential that the user make its own tests to determine the safety and suitability of each Toray Plastics (America), Inc. product or product combination for its own purpose.

Torayfan * is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP)