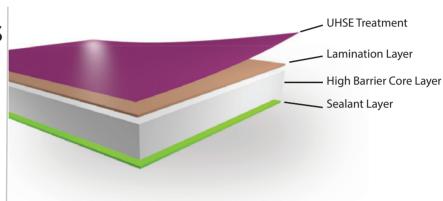
Applications

- Confections
- Snacks
- Bakery
- · Pet Food
- Ag/Chem
- Medical



ONE SIDE TREATED,
ONE HEAT SEALABLE
TRANSPARENT BOPP FILM

Summary

One side treated, one side heat sealable Bi-Axially Oriented Polypropylene film with excellent moisture barrier. Designed as the inside sealant web for clear applications requiring moisture barrier and a low seal initiation temperature. Can also be used as an unsupported web that can be surface printed.

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Product Data Sheet

Technical Data **

PROPERTIES		METHOD	UNITS	TYPICAL VALUES
Thickness			μm	22.5
Nominal Yield			m²/kg	48.1
Tensile Strength at Break	MD	ASTM D882	Мра	100
	TD			300
Young's Modulus	MD	ASTM D882	Мра	2400
	TD			4100
Elongation at Break	MD	ASTM D882	%	200
	TD			60
Heat Shrinkage (140°C for 15 minutes)	MD	ASTM D1204	%	8
	TD			5
COF (Sealant Side)		ASTM D1894	μ_{s}	0.7
			$\mu_{\scriptscriptstyle D}$	0.52
COF (Treated Side)		ASTM D1894	μ_{s}	0.35
			μ_{D}	0.3
Wetting Tension		ASTM D2578	dyne/cm	41
Haze (1 sheet)		ASTM 1003	%	2.5
Heat Seal Strength @ 121°C		1	g/25mm	700
SIT (>200g/25mm)		1	°C	85
MVTR - 38 °C, 90% RH		ASTM F1249	g/m²/day	2.95

¹ Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon coated. LOWER: rubber with glass cloth, unheated

The product described is covered by one or more of the following patents or patents pending: US 6844078, EP 1474289.

Key Features

- Low SIT = 185°F
- · Alternative to PVdC coated OPP
- Wide heat seal range in lap/fin/crimp seals

Similar Products

- CBS
- CBC
- CBLH

- · Improved oil resistance
- Increased puncture resistance and stiffness

Typical Structures

- F61W/ink/PE or ADH/CBLS
 PET/PE or ADH/CBLS
- CBC/ink/PE or ADH/CBLS Ink/CBLS for enhanced MVTR

Winding Direction



★ These values do not constitute specific binding specifications

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