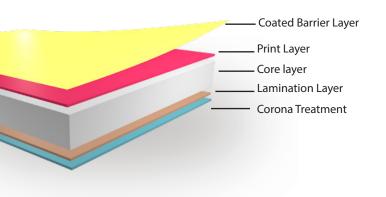


TORAYFAN CBP2

Applications

- Confections
- Snacks
- Bakery
- Pet Food
- Ag/Chem
- Medical



TWO SIDE TREATED, NON SEALABLE TRANSPARENT BOPP FILM

Summary

Two side treated: one side Ultra High Surface Energy (UHSE), one side corona Bi-Axially Oriented Polypropylene. Modified COF on non-UHSE side (nonmigratory). Barrier coated for excellent moisture any oxygen barrier. Designed as the outside print or buried web for clear packaging applications requiring excellent moisture barrier.

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Torayfan CBP2

Technical Data *	
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PROPERTIES		METHOD	UNITS	TYPICAL VALUES		
Thickness		-	0.00001″	70	80	90
Nominal Yield		-	in²/lb	44,000	38,300	33,800
Tensile Strength at Break	MD	– ASTM D882	lb/in ²	21,500	21,500	21,500
	TD			45,500	45,500	45,500
Young's Modulus	MD	- ASTM D882	lb/in ²	350,000	350,000	350,000
	TD			600,000	600,000	600,000
Elongation at Break	MD	– ASTM D882	%	200	200	200
	TD			60	60	60
Heat Shrinkage (284°F for 15 minutes)	MD	– ASTM D1204	%	8	8	8
	TD			5	5	5
Coefficient of Friction (Sealant		ASTM D1894	μ	0.36	0.36	0.36
Side)			μ _d	0.31	0.31	0.31
Haze (1 sheet)		ASTM 1003	%	2.5	2.5	2.5
Wetting Tension - Coated Side		ASTM D2578	dyne/cm	60	60	60
Wetting Tension - Corona Side		ASTM D2578	dyne/cm	41	41	41
MVTR - 100°F, 90% RH		ASTM F1249	g/100in²/day	0.22	0.20	0.19
O ₂ Barrier - 73°F, 0% RH		ASTM D3985	cc/100in ² /day	0.25	0.25	0.25

The product described is covered by one or more of the following patents or patents pending: US 6844078, EP 1474289, EP14874113.5, US 9624020.

Important Notes

• The Ultra Barrier Layer should be primed before extrusion lamination

• The Ultra Barrier Layer is not approved for direct contact with food. The surface must be buried in a lamination or through extrusion coating

• The Ultra Barrier Layer is suitable for solvent-based inks. Water-baed inks should be avoided.

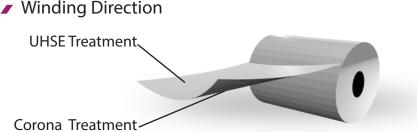
Key Features

- Excellent moisture & oxygen barrier
- Alternative to PVdC coated OPP
- 2 side treated with low COF slip non migratory
- Similar Products
- CBS2
- CBC2

- Improved oil resistance
- Increased puncture resistance
- Increased stiffness

Typical Structures

- CBP2/ink/PE or ADH/F71W
- CBP2/ink/PE or ADH/CBS for enhanced MVTR
- PET/ink/PE/CBP2/PE
- O.L./ink/CBP2/Patterned Cold Seal
- O.L./ink/Paper/PE/CBP2/PE metal detection



* These values do not constitute specific binding specifications

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Torayfan ® is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP)

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