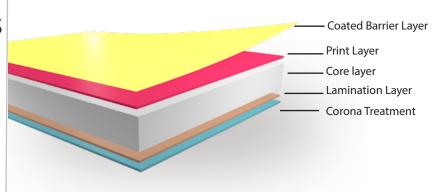
## TORAYFAN CBP2

## **Applications**

- Confections
- Snacks
- Bakery
- · Pet Food
- · Ag/Chem
- Medical



# TWO SIDE TREATED, NON SEALABLE TRANSPARENT BOPP FILM

### Summary

Two side treated: one side Ultra High Surface Energy (UHSE), one side corona Bi-Axially Oriented Polypropylene. Modified COF on non-UHSE side (nonmigratory). Barrier coated for excellent moisture any oxygen barrier. Designed as the outside print or buried web for clear packaging applications requiring excellent moisture barrier.

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#### ✓ Technical Data ★

PROPERTIES		METHOD	UNITS	
Thickness		_	micron	20
Nominal Yield		-	m²/kg	54
Tensile Strength at Break	MD	- ASTM D882	MPa	100
	TD			300
Young's Modulus	MD	- ASTM D882	MPa	2,400
	TD			4,100
Elongation at Break	MD	- ASTM D882	%	200
	TD			60
Heat Shrinkage (140°C for 15 minutes)	MD	- ASTM D1204	%	8
	TD			5
Coefficient of Friction (Sealant Side)		ASTM D1894	$\mu_{s}$	0.36
			$\mu_{\sf d}$	0.31
Haze (1 sheet)		ASTM 1003	%	2.5
Wetting Tension - Coated Side		ASTM D2578	dyne/cm	60
Wetting Tension - Corona Side		ASTM D2578	dyne/cm	41
MVTR - 38°C, 90% RH		ASTM F1249	g/m²/day	3.1
O <sub>2</sub> Barrier - 23°C, 0% RH		ASTM D3985	cc/m²/day	3.9

The product described is covered by one or more of the following patents or patents pending: US 6844078, EP 1474289, EP 14874113.5, US 9624020

#### Important Notes

- The Ultra Barrier Layer should be primed before extrusion lamination
- The Ultra Barrier Layer is not approved for direct contact with food
- The surface must be buried in a lamination or through extrusion coating
- •The Ultra Barrier Layer is suitable for solvent-based inks. Water-baed inks should be avoided.

#### Key Features

- Excellent moisture & oxygen barrier
- · Alternative to PVdC coated OPP
- 2 side treated with low COF slip non migratory

#### Similar Products

- CBS2
- CBC2

- · Improved oil resistance
- Increased puncture resistance
- Increased stiffness

#### Typical Structures

- CBP2/ink/PE or ADH/F71W
- CBP2/ink/PE or ADH/CBS for enhanced MVTR
- PET/ink/PE/CBP2/PE
- O.L./ink/CBP2/Patterned Cold Seal
- O.L./ink/Paper/PE/CBP2/PE metal detection

# Winding Direction UHSE Treatment Corona Treatment

#### \* These values do not constitute specific binding specifications

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Torayfan ® is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP)