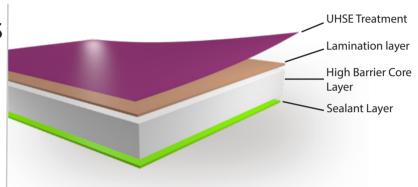
Applications

- Confections
- Snacks
- Bakery
- Pet food
- Ag/Chem
- Medical



ONE SIDE TREATED, ONE SIDE HEAT SEALABLE TRANSPARENT BOPP FILM

Summary

One side treated with Toray's Ultra High Surface Energy (UHSE) and one side heat sealable Bi-Axially Oriented Polypropylene film with excellent moisture barrier. Designed as the inside sealant web for clear moisture barrier applications. Can also be used as an unsupported web that can be surface printed.

Torayfan CE



✓ Technical Data **

PROPERTIES Thickness		METHOD	UNITS 0.00001"	TYPICAL VALUES	
				70	80
Nominal Yield			in²/lb	44,000	38,300
Tensile Strength at Break	MD	- ASTM D882	lb/in² -	21,500	21,500
	TD			45,500	45,500
Young's Modulus	MD	ASTM D882	lb/in² -	350,000	350,000
	TD			630,000	630,000
Elongation at Break	MD	- ASTM D882	% -	200	200
	TD			60	60
Heat Shrinkage (284°F for 15 minutes)	MD	- ASTM D1204	% -	8	8
	TD			5	5
COF (Sealant Side)		ASTM D1894	μ_{s}	0.66	0.66
COF (Sealant Side)		A31WLD1694	$\mu_{_{ m D}}$	0.45	0.45
Wetting Tension (Print Surface)		ASTM D2578	dyne/cm	41	41
Haze (1 sheet)		ASTM 1003	%	2.2	2.5
Heat Seal Strength @ 250°F		1	g/in	430	430
SIT (>200g/in)		1	°F	195	195
MVTR - 100 °F, 90% RH		ASTM F1249	g/100in²/day	0.22	0.2

¹ Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon coated. LOWER: rubber with glass cloth, unheated

The product described is covered by one or more of the following patents or patents pending: US 6844078, EP 1474289.

Key Features

- Wide heat seal range in lap/fin/crimp seals
- · Improved oil resistance
- Increased puncture resistance
- Increased stiffness

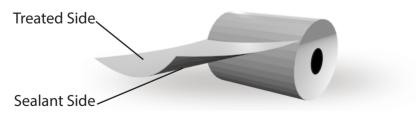
Similar Products

- CBC
- CBH
- CBLS

Typical Structures

- F61W/ink/PE or ADH/CBS
- CBC/ink/PE or ADH/CBS for enhanced MVTR
- PET/PE or ADH/CBS
- Ink/CBS

Winding Direction



* These values do not constitute specific binding specifications

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 $To ray fan \ ^{\circ} is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP) and the properties of the pr$