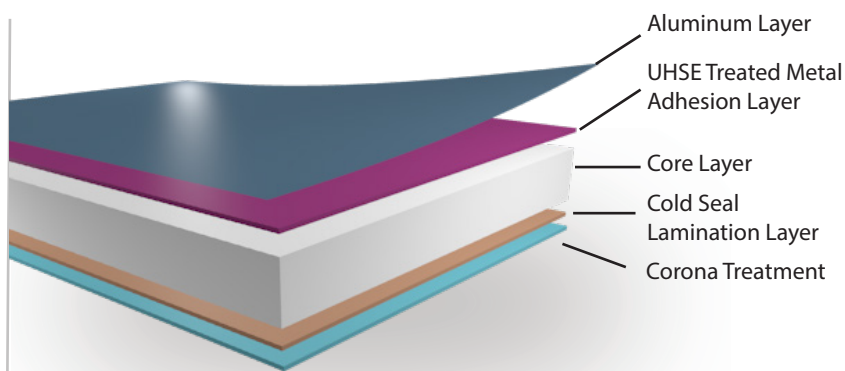


# TORAYFAN<sup>®</sup> M21

## Applications

- Confections
- Snacks
- Bakery
- Pet Food
- Graphic
- Ag/Chem
- Medical
- Electronics



ONE SIDE TREATED, ONE  
SIDE METALLIZED NON  
SEALABLE BOPP FILM

## Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side corona treated. Designed as a barrier cold seal or buried barrier metallized BOPP film with high lamination bond. Ideal for foil and MPET replacement.

## Technical Data \*

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	micron	13	15
Nominal Yield		-	m <sup>2</sup> /kg	87	73
Tensile Strength at Break	MD	ASTM D882	MPa	200	200
	TD			300	300
Young's Modulus	MD	ASTM D882	MPa	1,900	1,900
	TD			3,400	3,400
Elongation at Break	MD	ASTM D882	%	180	180
	TD			60	60
Heat Shrinkage (140°C for 15 minutes)	MD	ASTM D1204	%	8	8
	TD			5	5
Coefficient of Friction (Treated Side)		ASTM D1894	$\mu_s$	0.36	0.36
			$\mu_d$	0.31	0.31
Wetting Tension		ASTM D2578	dyne/cm	40	40
MVTR - 38°C, 90% RH		ASTM F1249	g/m <sup>2</sup> /day	0.155	0.155

- Excellent bonding of pressure sensitive adhesives (cold seals)
- Non craze metal surface
- Good moisture barrier
- Excellent bonding in extrusion and adhesive laminations

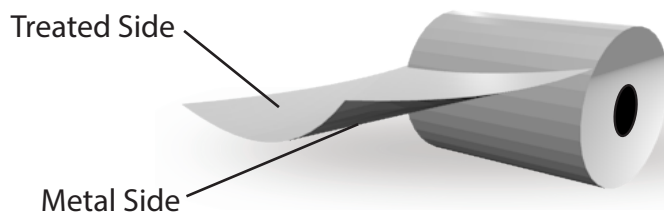
### Similar Products

- M10
- PC3

### Typical Structures

- FCR/ink/ADH/M21/Patterned Cold Seal
- PET/ink/PE/M21/PE
- BOPP/ink/PE/M21/PE
- Ink/Paper/PE/M21/PE
- O.L./ink/Board/PE/M21/PE
- O.L./ink/M21/PE/Board/PE

### Winding Direction



### \* These values do not constitute specific binding specifications

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