

TORAYFAN® PC1

Applications

- Confections
- Snacks
- Bakery
- Pet Food
- Graphic
- Ag/Chem
- Medical
- Electronics



– Core Layer

Cold Seal Lamination Layer Corona Treatment

ONE SIDE TREATED, ONE SIDE METALLIZED NON SEALABLE BOPP FILM

Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side corona treated. Designed as a barrier cold seal or buried barrier metallized BOPP film. Ideal for foil and MPET replacement.

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🖉 Technical Data ⊁

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	0.00001″	45	50
Nominal Yield		-	in²/lb	68,200	61,200
Tensile Strength at Break	MD	ASTM D882	lb/in ² –	21,500	21,500
	TD			45,500	45,500
Young's Modulus -	MD		lb/in ² –	316,000	316,000
	TD	– ASTM D882		548,000	548,000
Elongation at Break	MD	ASTM D882	% -	200	200
	TD			60	60
Heat Shrinkage (284°F for 15 minutes)	MD	ASTM D1204	% -	8	8
	TD			5	5
Coefficient of Friction (Treated Side)		ASTM D1894	μ	0.36	0.36
			μ _d	0.31	0.31
Wetting Tension		ASTM D2578	dyne/cm	41	41
MVTR - 100°F, 90% RH		ASTM F1249	g/100in²/day	0.009	0.009

Key Features

- Excellent bonding of pressure sensitive adhesives (cold seals)
- Non craze metal surface
- Good moisture barrier
- Excellent bonding in extrusion and adhesive laminations
- Source reduction = 50 and 45 gauge

Similar Products

- M10
- PC3

Typical Structures

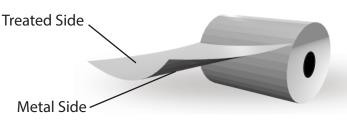
PET/ink/PE/PC1/PE

BOPP/ink/PE/PC1/PE

- FCR/ink/ADH/PC1/Patterned Cold Seal
 - O.L./ink/Board/PE/PC1/PE
 - O.L./ink/PC1/PE/Board/PE

Ink/Paper/PE/PC1/PE

Winding Direction



* These values do not constitute specific binding specifications

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