

# TORAYFAN® PC1

### **Applications**

- Confections
- Snacks
- Bakery
- Pet Food
- Graphic
- Ag/Chem
- Medical
- Electronics



– Core Layer

Cold Seal Lamination Layer Corona Treatment

# ONE SIDE TREATED, ONE SIDE METALLIZED NON SEALABLE BOPP FILM

## Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side corona treated. Designed as a barrier cold seal or buried barrier metallized BOPP film. Ideal for foil and MPET replacement.

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#### 🖉 Technical Data 🗡

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		_	micron	11	13
Nominal Yield		-	m²/kg	97	87
Tensile Strength at Break	MD	– ASTM D882	MPa -	100	100
	TD			300	300
Young's Modulus	MD	- ASTM D882	MPa –	2,200	2,200
	TD			3,800	3,800
Elongation at Break	MD	- ASTM D882	% -	200	200
	TD			60	60
Heat Shrinkage (140°C for 15 minutes)	MD	– ASTM D1204	% -	8	8
	TD			5	5.00
		ASTM D1894 -	μ	0.36	0.36
Coefficient of Friction (Treated Side)			$\mu_{d}$	0.31	0.31
Wetting Tension		ASTM D2578	dyne/cm	41	41
MVTR - 38°C, 90% RH		ASTM F1249	g/m²/day	0.14	0.14

#### Key Features

- Excellent bonding of pressure sensitive adhesives (cold seals)
- Non craze metal surface
- Good moisture barrier
- Excellent bonding in extrusion and adhesive laminations
- Source reduction = 50 and 45 gauge

#### Similar Products

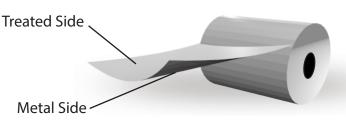
- M10
- PC3

#### Typical Structures

- FCR/ink/ADH/PC1/Patterned Cold Seal
  - PET/ink/PE/PC1/PE
- BOPP/ink/PE/PC1/PE

- Torayfan PC1
- Ink/Paper/PE/PC1/PE
- O.L./ink/Board/PE/PC1/PE
- O.L./ink/PC1/PE/Board/PE

Winding Direction



#### \* These values do not constitute specific binding specifications

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