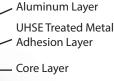


# TORAYFAN® PC3

### **Applications**

- Confections
- Snacks
- Bakery
- Pet Food
- Graphic
- Ag/Chem
- Medical
- Electronics



Cold Seal Lamination Layer Corona Treatment

# ONE SIDE TREATED, ONE SIDE METALLIZED NON SEALABLE BOPP FILM

## Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side corona treated. Designed as a barrier cold seal or buried barrier metallized BOPP film. Ideal for foil and MPET replacement.

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#### 🖉 Technical Data 卷

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	0.00001″	50	60
Nominal Yield		-	in²/lb	61,200	51,500
Tensile Strength at Break	MD	ASTM D882	lb/in <sup>2</sup> –	22,000	22,000
	TD			45,000	45,000
Young's Modulus	MD	ASTM D882	lb/in <sup>2</sup> –	270,000	270,000
	TD			500,000	500,000
Elongation at Break	MD	ASTM D882	% -	180	180
	TD			60	60
Heat Shrinkage (284°F for 15 minutes)	MD	ASTM D1204	% —	8	8
	TD			5	5
Coefficient of Friction (Treated Side)		ASTM D1894	μ	0.36	0.36
			$\mu_{d}$	0.31	0.31
Wetting Tension		ASTM D2578	dyne/cm	40	40
MVTR - 100°F, 90% RH		ASTM F1249	g/100in <sup>2</sup> /day	0.005	0.005
O2 Barrier - 73°F, 0% RH		ASTM D3985	cc/100in <sup>2</sup> /day	0.6	0.6

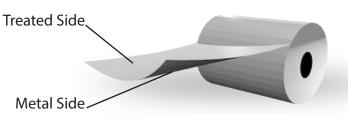
METHOD

#### The product described is covered by one or more of the following patents or patents pending: US6916526

- Key Features
- Excellent bonding of pressure sensitive adhesives (cold seals)
- Non craze metal surface
- Excellent moisture barrier
- Excellent oxygen barrier
- Similar Products
- PC1
- M10

- Typical Structures
- FCR/ink/ADH/PC3/Patterned Cold Seal
- PET/ink/PE/PC3/PE
- BOPP/ink/PE/PC3/PE
- Ink/Paper/PE/PC3/PE
- O.L./ink/Board/PE/PC3/PE
- O.L./ink/PC3/PE/Board/PE
- O.L./INK/PC3/PE/Board/PE

#### Winding Direction



#### \* These values do not constitute specific binding specifications

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