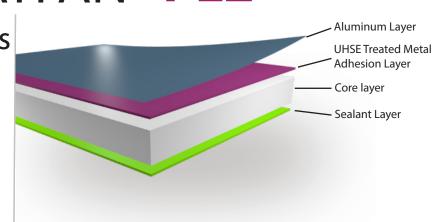


# TORAYFAN® PL2

## **Applications**

- Confections
- Snacks
- Bakery
- · Pet food
- Ag/Chem
- Medical



## ONE SIDE HEAT SEALABLE, ONE SIDE METALLIZED BOPP FILM

### Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side heat sealable incorporating Toray's low SIT sealant package. Designed as a good moisture barrier metallized BOPP film.



#### Technical Data \*

PROPERTIES		METHOD	UNITS	TYPICAL VALUES
Thickness		-	0.00001"	60
Nominal Yield		-	in²/lb	51,500
Tensile Strength at Break	MD	- ASTM D882	lb/in²	21,500
	TD			45,500
Young's Modulus	MD	- ASTM D882	lb/in²	316,000
	TD			548,000
Elongation at Break	MD	- ASTM D882	%	200
	TD			60
Heat Shrinkage (284°F for 15 minutes)	MD	- ASTM D1204	%	8
	TD			5
			$\mu_{\sf d}$	0.57
Heat Seal Strength @ 250°F		1	g/in	430
Seal Initiation Temp (>200g/in)		1	°F	185
Hot Tack @ 250°F		2	g/in	210
MVTR - 100°F, 90% RH		ASTM F1249	g/100in²/day	0.01

- 1 Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated
- 2 Sentinel Sealer (see 1) with VERSATOOL hot tack attachment

#### Key Features

- · Low SIT for high speed packaging applications
- · Non craze metal surface
- · Good moisture barrier
- Excellent hot tack and very wide heat seal range

#### Similar Products

- PLS
- PWS3

#### Typical Structures

- F61W/ink/PE or ADH/PL2
- F62W/ink/PE or ADH/PL2
- PA10/ink/ PE or ADH/PL2

#### Winding Direction



#### ★ These values do not constitute specific binding specifications

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