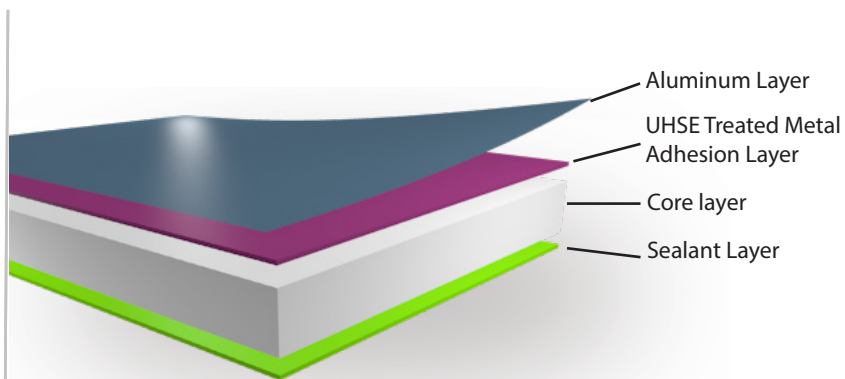


TORAYFAN[®] PWS4

Applications

- Confections
- Snacks
- Bakery
- Pet Food
- Ag/Chem
- Medical



ONE SIDE HEAT SEALABLE,
ONE SIDE METALLIZED
BOPP FILM

Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side heat sealable. Designed as a inside moisture barrier metallized BOPP film with good moisture barrier durability.

Technical Data *

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	micron	15	18
Nominal Yield		-	m ² /kg	73	63
Tensile Strength at Break	MD	ASTM D882	MPa	100	100
	TD			300	300
Young's Modulus	MD	ASTM D882	MPa	2,200	2,200
	TD			3,800	3,800
Elongation at Break	MD	ASTM D882	%	200	200
	TD			60	60
Heat Shrinkage (140°C for 15 minutes)	MD	ASTM D1204	%	8	8
	TD			5	5
Coefficient of Friction (Sealant Side)		ASTM D1894	μ_s	0.66	0.66
			μ_d	0.45	0.45
Heat Seal Strength @ 121°C		1	g/25mm	380	430
Seal Initiation Temp (>200g/25mm)		1	°C	85	85
MVTR - 38°C, 90% RH		ASTM F1249	g/m ² /day	0.155	0.155

1 Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated

**The product described is covered by one or more of the following patents or patents pending:
US 6844078, US 6916526, EP1474289**

Key Features

- Good moisture barrier durability
- Non craze metal surface
- Increased oil resistance
- Increased stiffness and puncture resistance
- Excellent hot tack and wide heat seal range

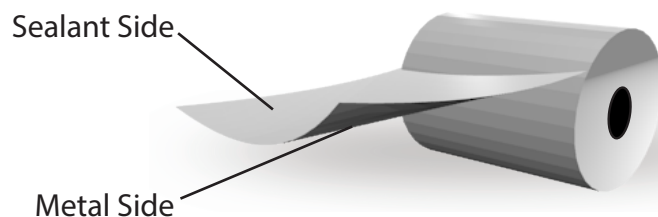
Similar Products

- PWX4
- M51S

Typical Structures

- F61W/ink/PE or ADH/PWS4
- F62W/ink/PE or ADH/PWS4
- PA10/ink/PE or ADH/PWS4
- O.L./ink/PWS4
- O.L./ink/Paper/PE/PWS4

Winding Direction



* These values do not constitute specific binding specifications

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