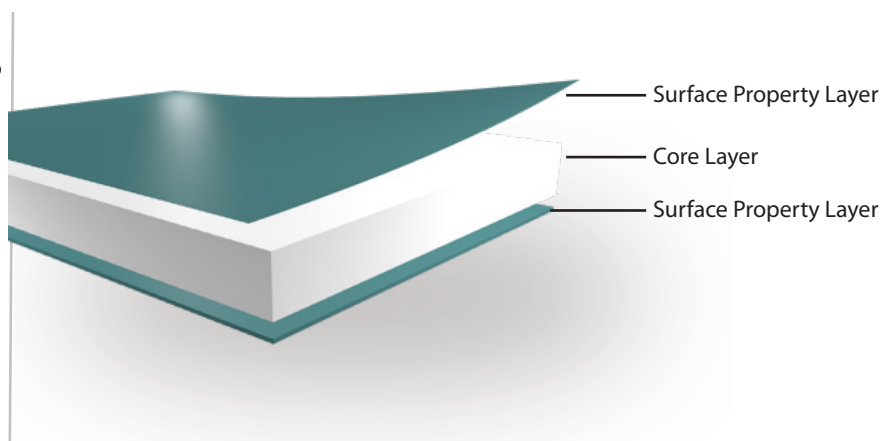


Lumirror. U65

Applications

- Solar control window
- Overlamine



Lumirror U65

SUPER CLEAR THREE LAYER PET FILM

Summary

U65 is a super clear film with surface and optical properties that are strictly controlled by co-extrusion technology.

Technical Data *

PROPERTIES	METHOD	UNITS	TYPICAL VALUES				
Thickness	-	0.00001"	48	92	142	200	
Nominal Yield	-	in ² /lb	41,200	21,500	13,900	9,900	
F-5	MD	ASTM D882	lb/in ²	15,800	14,800	16,100	15,400
	TD			14,500	13,800	15,500	14,600
Tensile Strength at Break	MD	ASTM D882	lb/in ²	39,400	29,700	33,000	26,900
	TD			36,700	32,700	36,000	31,400
Elongation at Break	MD	ASTM D882	%	120	170	140	170
	TD			130	150	110	130
Heat Shrinkage (150°C for 30 minutes)	MD	ASTM D1204	%	1.6	1.2	1.7	1.0
	TD			0.8	0.4	0.6	0.8
Heat Shrinkage (190°C for 5 minutes)	MD	ASTM D1204	%	3.1	2.1	3.6	1.8
	TD			1.5	0.7	2.0	1.0
Coefficient of Friction	A-side vs. B-side	ASTM D1894	μ_s	0.4	0.4	0.4	0.4
			μ_b	0.3	0.3	0.3	0.3
Haze (1 sheet)	ASTM 1003	%	1.4	1.4	1.4	1.4	

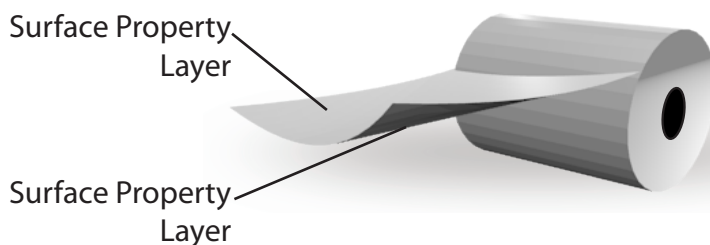
Key Features

- Co-extruded three layer structure allows very low haze and friction

Similar Products

- U60
- TA30
- U80
- U65V

Winding Direction



* These values do not constitute specific binding specifications

DISCLAIMER: This information is believed to be correct as of the date of issue. Toray Plastics (America), Inc. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE AND TAKES NO RESPONSIBILITY REGARDING THE SUITABILITY OF THIS INFORMATION FOR THE USER'S INTENDED PURPOSES OR FOR THE CONSEQUENCE OF ITS USE. User is responsible for determining whether the Toray Plastics (America), Inc. product is fit for a particular purpose and suitable for user's method or use of application. Given the variety of factors that can affect the use and application of Toray Plastics (America), Inc. products, which are uniquely within the user's knowledge and control, it is essential that the user make its own tests to determine the safety and suitability of each Toray Plastics (America), Inc. product or product combination for its own purpose.

Lumirror® is a registered trademark of Toray Industries, Inc. for its range of Polyester Films based on Polyethylene Terephthalate (PET).