

# TORAYFAN<sup>®</sup> MPOTM

## **Applications**

- Confections
- Snacks
- Bakery
- Pet food
- Ag/Chem

Aluminum Layer UHSE Treated Metal Adhesion Layer

Pigmented White Core Layer

Hermetic Sealant Layer

# ONE SIDE HEAT SEALABLE, ONE SIDE METALLIZED WHITE BOPP FILM

# Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side heat sealable with high seal strength and improved hermetic sealant properties. Designed as a very good barrier, pigmented white metallized BOPP film for high seal strength and enhanced hermeticity.

Toray Plastics (America), Inc. 50 Belver Avenue North Kingstown, RI 02852 1.800.453.6866



# Product Data Sheet

### 🖉 Technical Data 🗡

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	micron	18	23
Nominal Yield		-	m²/kg	60	47
Tensile Strength at Break	MD	ASTM D882	MPa	100	100
	TD			200	200
Young's Modulus	MD	ASTM D882	MPa	1,400	1,400
	TD			2,400	2,400
Elongation at Break	MD	ASTM D882	%	250	250
	TD			50	50
Heat Shrinkage (140°C for 15 minutes)	MD	ASTM D1204	%	8	8
	TD			5	5
Coefficient of Fristian (Coolant Cide)		ASTM D1894	$\mu_{s}$	0.78	0.78
Coefficient of Friction (Sealant Side)			$\mu_{d}$	0.68	0.68
Heat Seal Strength @ 121°C		1	g/25mm	1,100	1,400
Seal Initiation Temp (>200g/25mm)		1	°C	88	88
MVTR - 38°C, 90% RH		ASTM F1249	g/m²/day	0.2	0.2

1 Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated

### The product described is covered by one or more of the following patents or patents pending: US 6916526, US 9120294, and EP 2195161

### Key Features

- Improved sealant design for optimal hermetic sealing
- Superior seal strength
- Very good moisture barrier

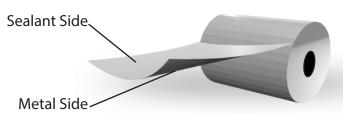
- Non craze metal surface
- Excellent hot tack and wide heat seal range

### Similar Products

- MP5H
- MPHX5

- Typical Structures
- F62W/ink/PE or ADH/MPOTM
- PA10/Ink/PE or ADH/MPOTM
- O.L./ink/Paper/PE or ADH/MPOTM

### Winding Direction



### \* These values do not constitute specific binding specifications

DISCLAIMER: This information is believed to be correct as of the date of issue. Toray Plastics (America), Inc. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE AND TAKES NO RESPONSIBILITY REGARDING THE SUITABILITY OF THIS INFORMATION FOR THE USER'S INTENDED PURPOSES OR FOR THE CONSEQUENCE OF ITS USE. User is responsible for determining whether the Toray Plastics (America), Inc. product is fit for a particular purpose and suitable for user's method or use of application. Given the variety of factors that can affect the use and application of Toray Plastics (America), Inc. products, which are uniquely within the user's knowledge and control, it is essential that the user make its own tests to determine the safety and suitability of each Toray Plastics (America), Inc. product or product combination for its own purpose.

Torayfan<sup>®</sup> is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP)

Torayfan MPOTM