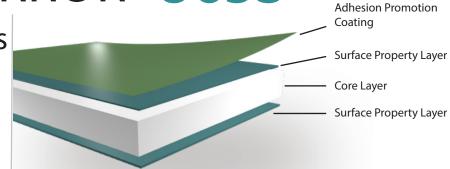
Applications

- · Solar control window
- Overlaminate



SUPER CLEAR THREE LAYER
PET FILM, ONE SIDE COATED
FOR ADHESION PROMOTION

Summary

U653 is a super clear film with surface and optical properties that are strictly controlled by co-extrusion technology. One side is in-line coated for adhesion promotion.

Lumirror U65



✓ Technical Data **

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	0.00001"	48	92
Nominal Yield		-	in²/lb	41,200	21,500
F-5	MD	- ASTM D882	lb/in² -	15,800	14,800
	TD			14,500	13,800
Tensile Strength at Break	MD	- ASTM D882	lb/in² -	39,400	29,700
	TD			36,700	32,700
Elongation at Break	MD	- ASTM D882	% -	120	170
	TD			130	150
Heat Shrinkage (150°C for 30 minutes)	MD	- ASTM D1204	% -	1.6	1.2
	TD			0.8	0.4
Heat Shrinkage (190°C for 5 minutes)	MD	- ASTM D1204	% -	3.1	2.1
	TD			1.5	0.7
Coefficient of Friction	A-side vs. B-side	ASTM D1894	μ_{S}	0.4	0.4
	A-side vs. b-side		μ_{D}	0.3	0.3
Haze (1 sheet)		ASTM 1003	%	1.4	1.4

Key Features

- · Co-extruded three layer structure allows very low haze and friction
- · In-line coating enhances adhesion promotion

Similar Products

- U65
- U651
- TA31

Winding Direction Adhesion Promotion Coating Surface Property Layer

* These values do not constitute specific binding specifications

DISCLAIMER: This information is believed to be correct as of the date of issue. Toray Plastics (America), Inc. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE AND TAKES NO RESPONSIBILITY REGARDING THE SUITABILITY OF THIS INFORMATION FOR THE USER'S INTENDED PURPOSES OR FOR THE CONSEQUENCE OF ITS USE. User is responsible for determining whether the Toray Plastics (America), Inc. product is fit for a particular purpose and suitable for user's method or use of application. Given the variety of factors that can affect the use and application of Toray Plastics (America), Inc. products, which are uniquely within the user's knowledge and control, it is essential that the user make its own tests to determine the safety and suitability of each Toray Plastics (America), Inc. product or product combination for its own purpose.

Lumirror® is a registered trademark of Toray Industries, Inc. for its range of Polyester Films based on Polyethylene Terephthlate (PET).