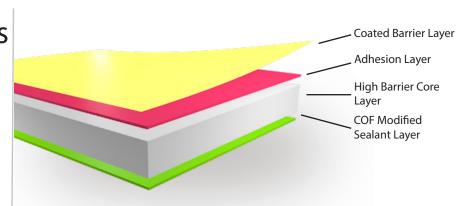


# TORAYFAN® CBC2

# **Applications**

- Confections
- Snacks
- Bakery
- · Pet Food
- · Ag/chem
- Medical



# TRANSPARENT BARRIER COATED, ONE SIDE HEAT SEALABLE BOPP FILM

# **Summary**

One side coated and one side heat sealable Bi-Axially Oriented Polypropylene film with excellent moisture and oxygen barrier. Slip package is added to the sealant for low and consistent COF designed as the outside print web for clear VFFS packages.



## Technical Data \*

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	0.00001"	70	80
Nominal Yield		-	in²/lb	44,000	38,300
Tensile Strength at Break –	MD	- ASTM D882	lb/in² –	21,500	21,500
	TD			45,500	45,500
Young's Modulus –	MD	- ASTM D882	lb/in² –	350,000	350,000
	TD			600,000	600,000
Elongation at Break –	MD	- ASTM D882	% -	200	200
	TD			60	60
Heat Shrinkage (284°F for 15 minutes)	MD	- ASTM D1204	% –	8	8
	TD			5	5
		ASTM D1894	$\mu_{s}$	0.34	0.34
Coefficient of Friction (Sealant Side)			$\mu_{d}$	0.26	0.26
Haze (1 sheet)		ASTM 1003	%	2.5	2.5
Wetting Tension - Coated Side		ASTM D2578	dyne/cm	60	60
Heat Seal Strength @ 250°F		1	g/in	330	330
Seal Initiation Temp (>200g/in)		1	°F	210	210
MVTR - 100°F, 90% RH		ASTM F1249	g/100in²/day	0.22	0.20
O <sub>2</sub> Barrier - 73°F, 0% RH		ASTM D3985	cc/100in²/day	0.25	0.25
			-		

<sup>1</sup> Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated

## The product described is covered by one or more of the following patents or patents pending: EP3086944, US9624020

#### **Important Notes**

- Priming of the Ultra Barrier Layer is recommended before extrusion lamination.
- The Ultra Barrier Layer is not approved for direct contact with food. The surface must be buried in a lamination or through extrusion coating
- The Ultra Barrier Layer is suitable for solvent-based inks. Water-based inks should be avoided.

### Key Features

- Oxygen barrier on par with MOPP
- 50% improvement in moisture barrier
- Alternative to PVdC coated OPP

#### Similar Products

- CBC
- CBS2

## Winding Direction

- · Low COF sealant
- · Improved oil resistance
- · Increased puncture resistance

### Typical Structures

- CBC2/ink/PE or ADH/F71W
- CBC2/ink/PE or ADH/CBS2 for superior barrier
- O.L./ink/CBC2



#### ★ These values do not constitute specific binding specifications

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