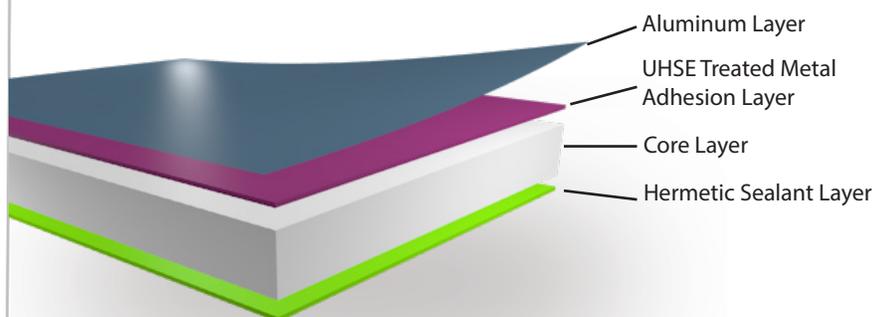


TORAYFAN[®] MOTM

Applications

- Confections
- Snacks
- Bakery
- Pet food
- Ag/Chem



ONE SIDE HEAT SEALABLE,
ONE SIDE METALLIZED
BOPP FILM

Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side heat sealable with high seal strength and improved hermetic sealant properties. Designed as a very good barrier metallized BOPP film for high seal strength and enhanced hermeticity.

Technical Data *

PROPERTIES		METHOD	UNITS	TYPICAL VALUES	
Thickness		-	0.00001"	70	90
Nominal Yield		-	in ² /lb	44,000	33,800
Tensile Strength at Break	MD	ASTM D882	lb/in ²	16,000	16,000
	TD			33,000	33,000
Young's Modulus	MD	ASTM D882	lb/in ²	200,000	200,000
	TD			350,000	350,000
Elongation at Break	MD	ASTM D882	%	250	250
	TD			50	50
Heat Shrinkage (284°F for 15 minutes)	MD	ASTM D1204	%	8	8
	TD			5	5
Coefficient of Friction (Sealant Side)		ASTM D1894	μ_s	0.78	0.78
			μ_d	0.68	0.68
Heat Seal Strength @ 250°F		1	g/in	1,100	1,400
Seal Initiation Temp (>200g/in)		1	°F	190	190
MVTR - 100°F, 90% RH		ASTM F1249	g/100in ² /day	0.015	0.015

1 Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated

**The product described is covered by one or more of the following patents or patents pending:
US 9120294, and EP 2195161**

Key Features

- Improved sealant design for optimal hermetic sealing
- Superior seal strength
- Very good moisture barrier
- Non craze metal surface
- Increased oil resistance
- Excellent hot tack and wide heat seal range

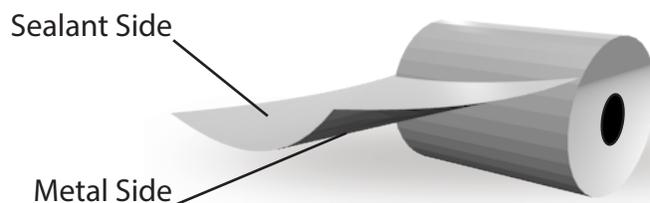
Similar Products

- PCFS
- MH5C

Typical Structures

- F62W/ink/PE or ADH/MOTM
- PA10/Ink/PE or ADH/MOTM
- O.L./ink/Paper/PE or ADH/MOTM

Winding Direction



* These values do not constitute specific binding specifications

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Torayfan® is a registered trademark of Toray Industries, Inc. for its range of bi-oriented Polypropylene Films (BOPP)