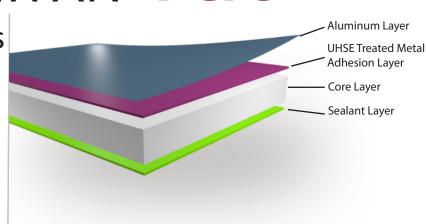
Applications

- Confections
- Snacks
- Bakery
- Pet food
- Ag/Chem
- Medical



ONE SIDE HEAT SEALABLE, ONE SIDE METALLIZED BOPP FILM

Summary

One side vacuum deposited Aluminum on Toray's Ultra High Surface Energy (UHSE), one side heat sealable. Designed as an integrated Sealant and Foil replacement film. Superior moisture and excellent oxygen barrier. Excellent barrier durability during package making

Torayfan PCI



Product Data Sheet

PROPERTIES		METHOD	UNITS	TYPICAL VALUES
Thickness		-	micron	18
Nominal Yield		-	m²/kg	63
Tensile Strength at Break	MD	- ASTM D882	МРа	148
	TD			314
Young's Modulus	MD	- ASTM D882	MPa	2,180
	TD			3,780
Elongation at Break	MD	- ASTM D882	%	200
	TD			60
Heat Shrinkage (140°C for 15 minutes)	MD	- ASTM D1204	%	8
	TD			5
Coefficient of Friction (Sealant Side)			μ_{d}	0.57
Heat Seal Strength in lamination @ 121°C		1	g/25mm	700
Seal Initiation Temp (>200g/25mm)		1	°C	85
MVTR - 38°C, 90% RH		ASTM F1249	g/m²/day	0.078
O2 Barrier - 23°C, 0% RH		ASTM D3985	cc/m²/day	9.3

¹ Sentinel Sealer model 12 ASL, 0.5 sec, 20 psi. UPPER: flat, Teflon™ coated. LOWER: rubber with glass cloth, unheated

Key Features

- Excellent oxygen barrier gas flushable
- Superior moisture barrier
- Integrated sealant with improved hermetics and seal strengh
- · Non craze metal surface
- · Increased oil resistance

- Exceptional barrier durability
- Excellent hot tack and wide heat seal range

Typical Structures

- F62W/ink/ADH/PCFS
- O.L./ink/Paper/PE or ADH/PCFS
- PA10/ink/PE or ADH/PCFS

Similar Products

- PWX4
- PLS
- MH5C

Winding Direction



* These values do not constitute specific binding specifications

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